

TRADE NAME:	Fiberlogy PETG+CF
MANUFACTURER:	Fiberlab S.A., Brzezcie 387, 32-014 Brzezcie, Poland
DESCRIPTION:	PETG+CF filament designed for printing in FFF/FDM technology, wound on a spool, vacuum-packed in a plastic bag, placed in a cardboard box.

TECHNICAL INFORMATION:

Diameter:	1.75 mm
Diameter Tolerance:	+/- 0.02 mm
Avg Roundness:	+ 0.01 mm
Net Weight:	0.75 kg
Print Temperature:	230°C - 260°C
Bed Temperature:	90°C



Physical Properties	Test Method	Unit	Typical Value
Specific Density	ISO 1183	g/cm ³	1.32
Mechanical Properties	Test Method	Unit	Typical Value
Tensile Strength @ Break	ISO 527	MPa	105
Tensile Modulus	ISO 527	MPa	9000
Elongation @ Break	ISO 527	%	4
Charpy Impact Strength (Unnotched) @ 23°C	ISO 179	kJ/m ²	45
Charpy Impact Strength (Notched) @ 23°C	ISO 179	kJ/m ²	6.5
Thermal Properties	Test Method	Unit	Typical Value
Heat Distortion Temperature @ 0.45 MPa	ISO 75	°C	72
Heat Distortion Temperature @ 1.8 MPa	ISO 75	°C	69
Vicat Softening Temperature	ISO 306	°C	77

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Last update: May 20, 2025